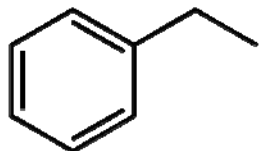
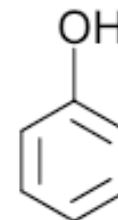


Dissolved Constituents in Water from Hydrous Retort Experiments

Idaho National Laboratory

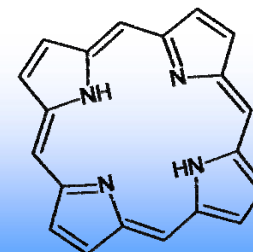


Carl D. Palmer and Earl Mattson
Idaho National Laboratory



Robert B. Perkins
Portland State University

28th Oil Shale Symposium
October 13-17, 2008
Colorado School of Mines
Golden, Colorado

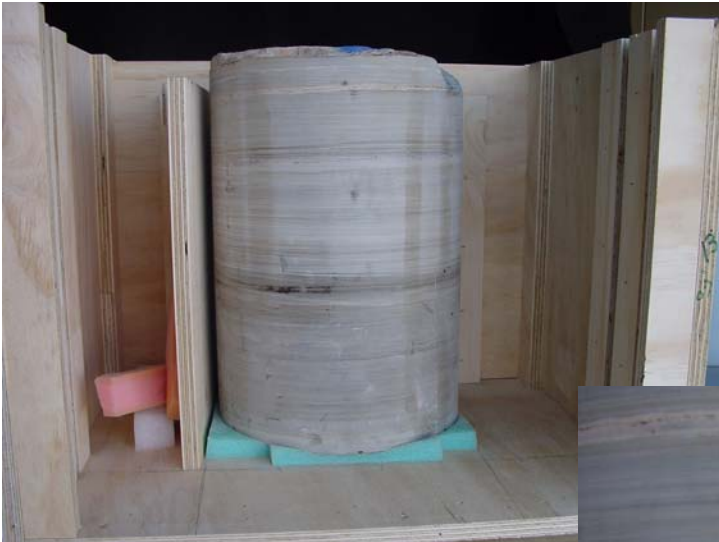


Objective:

To determine the type and concentration of solutes in water in contact with heated oil shale and to gain insight into the chemical and mineralogical processes that control those concentrations.

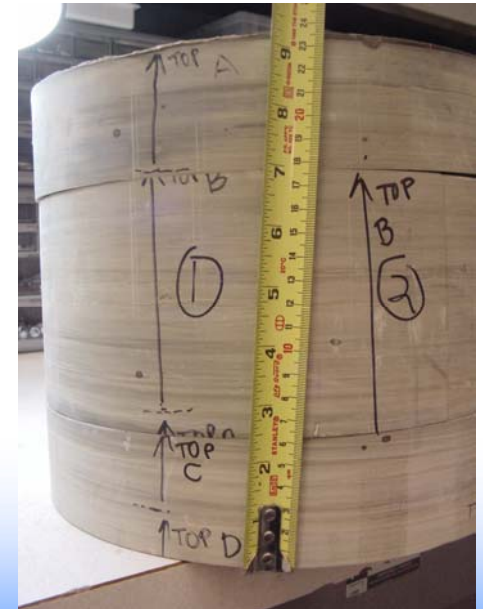
Oil Shale Samples

*Green River Formation,
Piceance Basin, CO
Rio Blanco County
Duck Creek Mine*



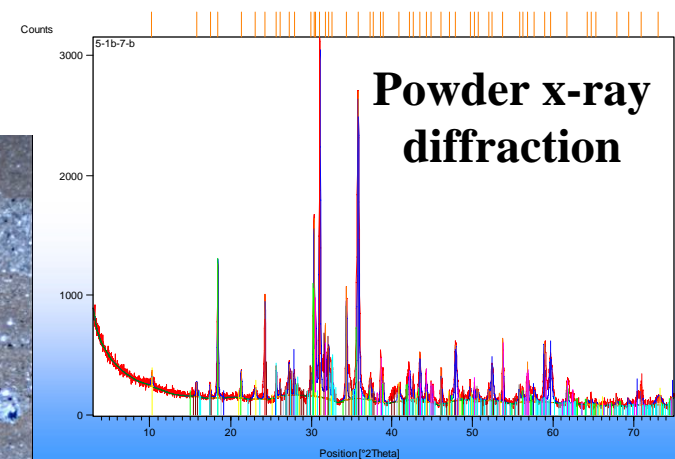
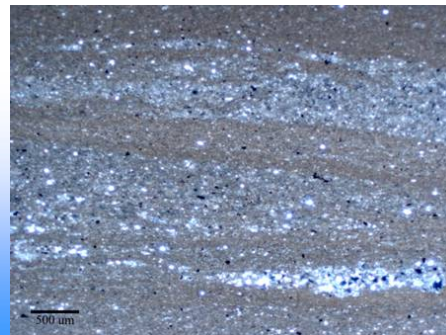
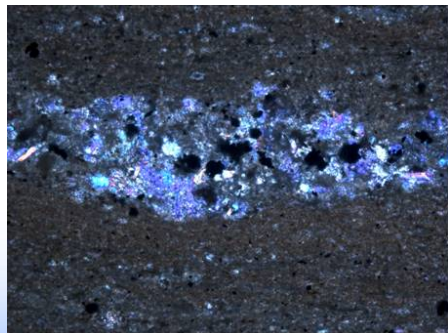
Sample courtesy of Shell

- **TOC = 8.8%**
- **Oil Potential = 22 gal/ton**
- **Hydrogen Index = 777 mg HC/g TOC**
- **Oxygen Index = 10 mg CO₂/g TOC**

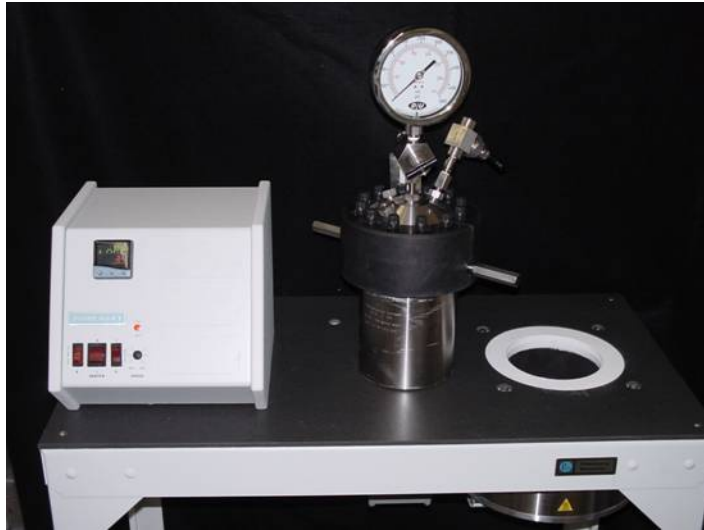


Mineralogical Composition

Mineral	Description	(wt%)
Ankerite	$\text{Ca}(\text{Fe},\text{Mg})(\text{CO}_3)_2$	26.5 ± 1.4
Quartz	SiO_2	11.1 ± 1.2
Analcime	$\text{NaAlSi}_2\text{O}_6 \cdot \text{H}_2\text{O}$ (zeolite)	14.9 ± 0.9
Albite	$\text{NaAlSi}_3\text{O}_8$ (authigenic)	4.8 ± 0.9
K-Feldspar	KAlSi_3O_8 (authigenic)	17.6 ± 1.4
Calcite	CaCO_3	6.5 ± 0.7
Aragonite	CaCO_3	12.6 ± 0.8
Illite/musc.	$\text{K}_{0.5}(\text{Al},\text{Fe},\text{Mg})_3(\text{Si},\text{Al})_4\text{O}_{10}(\text{OH})_2$	6.1 ± 1.6
Pyrite	FeS_2	tr



Hydrous Retorting



**150 g Oil Shale
300 g Water**



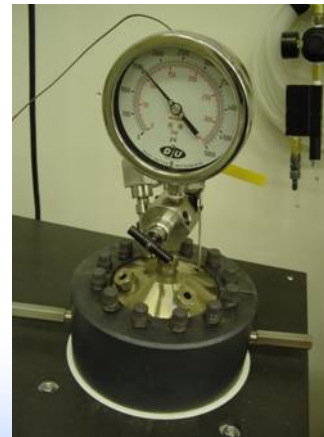
**Air purged
from system**



**Pressure released,
water/oil sampled**

Sample gas

**Retort cooled to
ambient T (24 hrs)**



**Oil retorted for
72 hours**

Gas Generation

CO₂ 1.1 – 53.6%

CO ND – 38.6%

H₂ 0.4 – 7.5%

CH₄ 0.2 – 7.4%

Hydrocarbons:

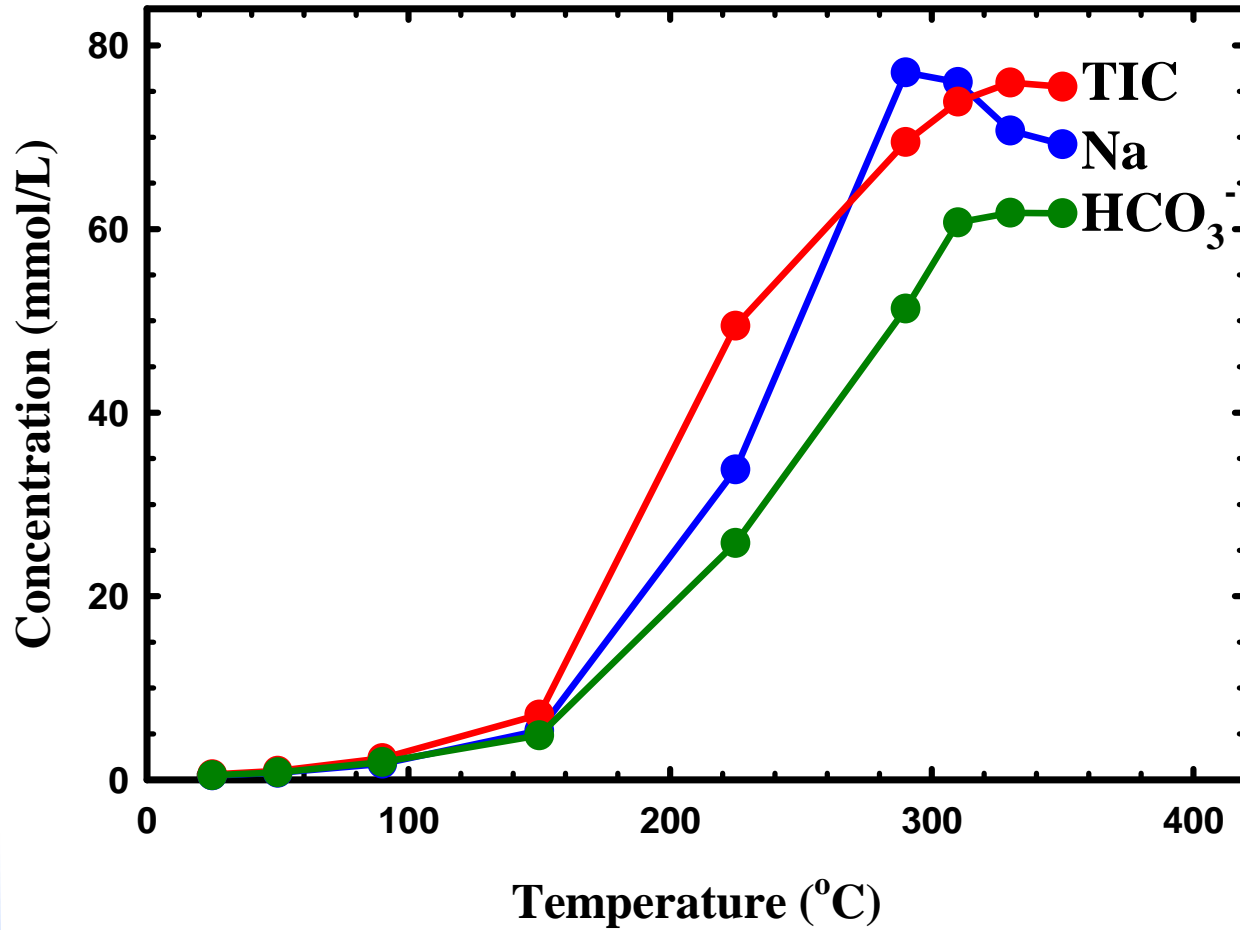
Pentanes

Hexanes

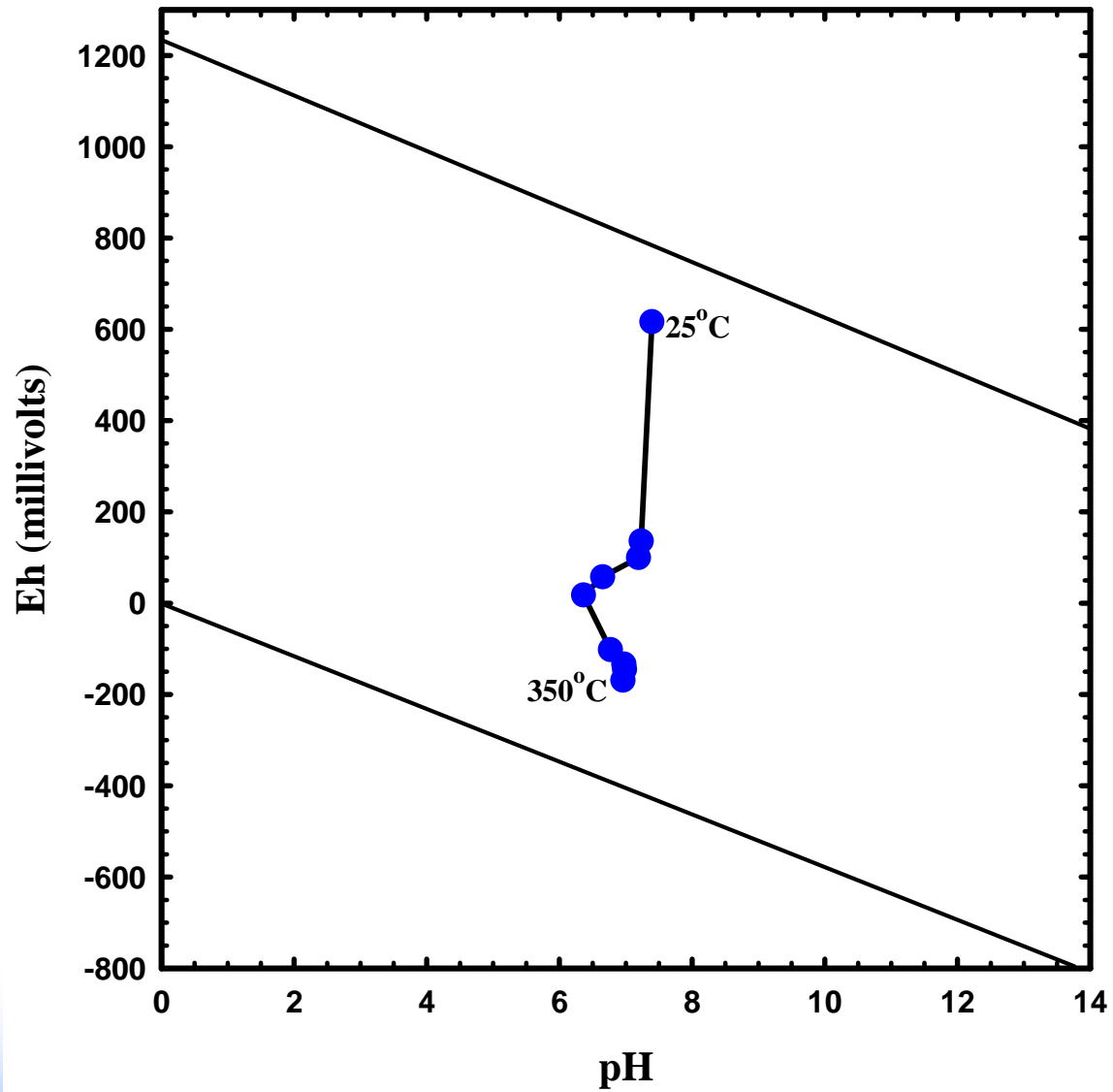
Heptanes



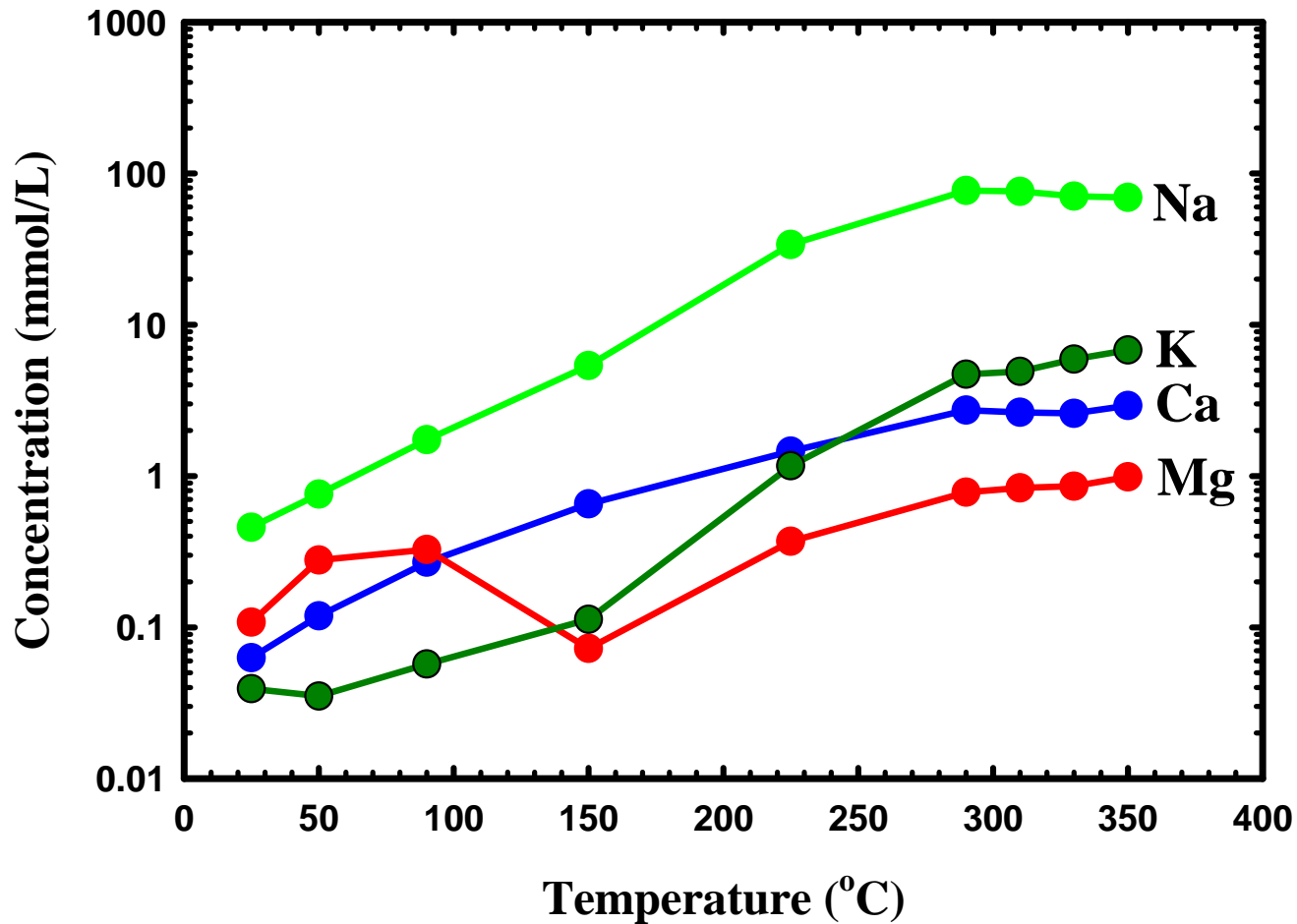
Na-HCO₃ Water



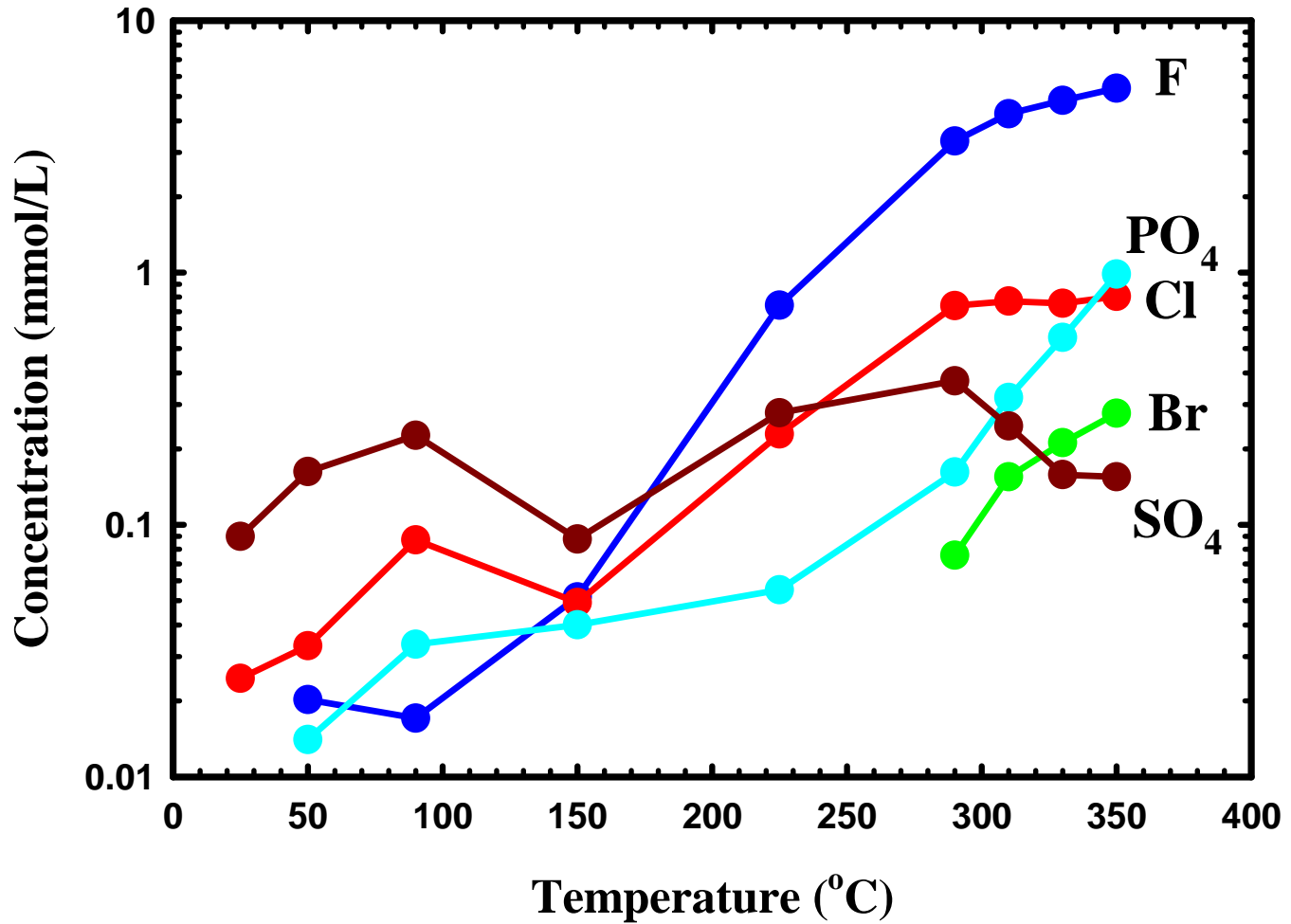
Eh-pH



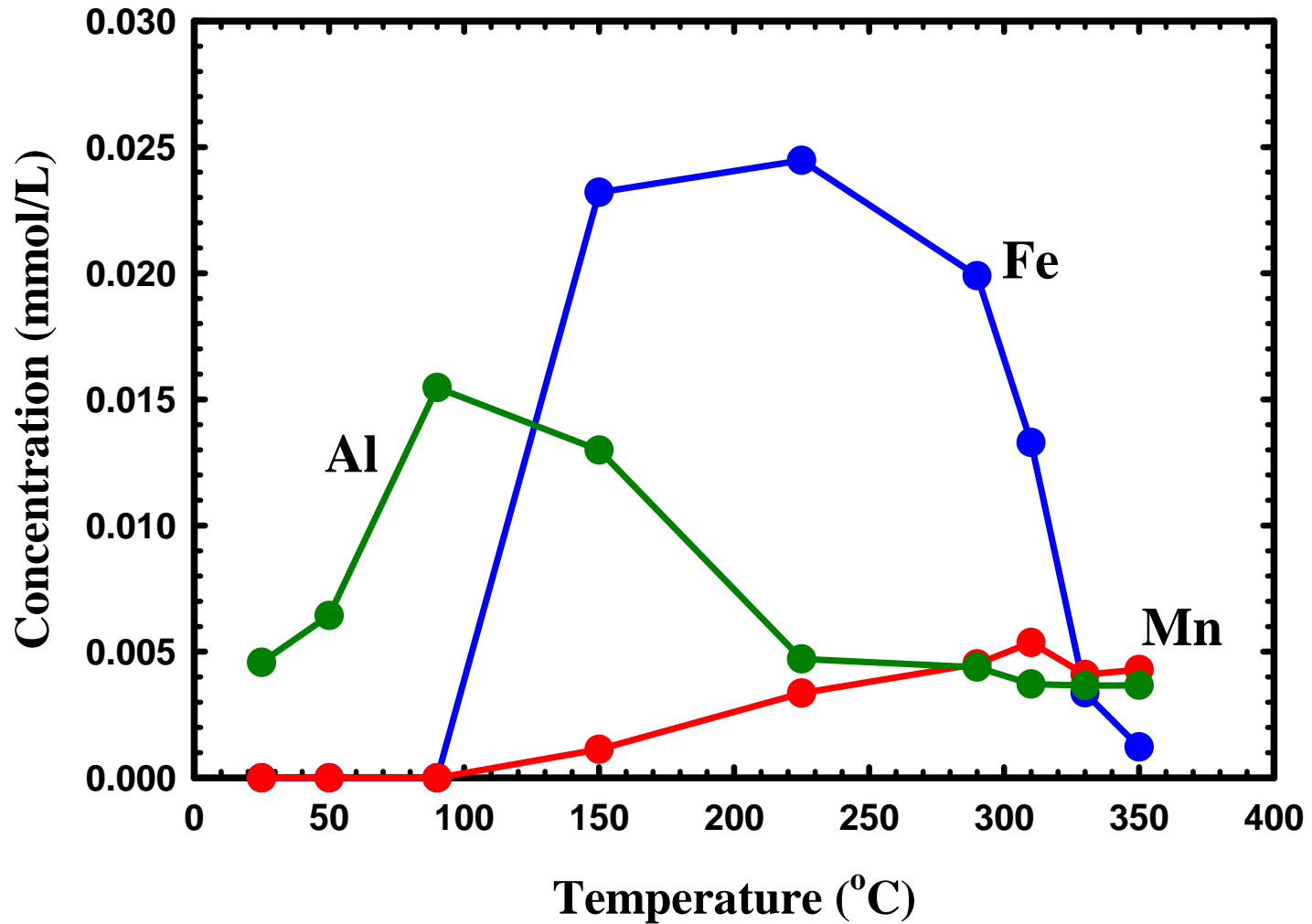
Major Cations

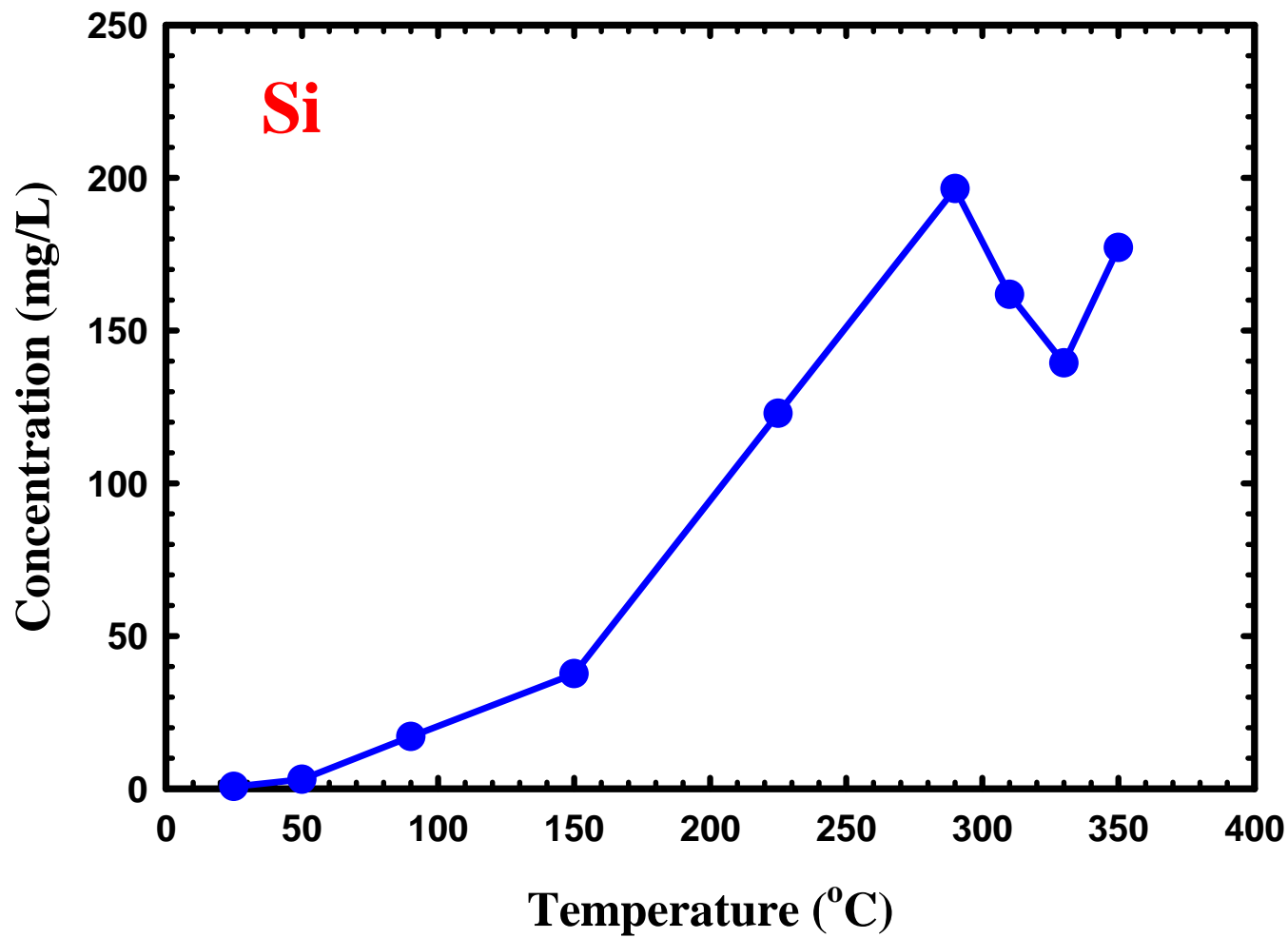


Anions

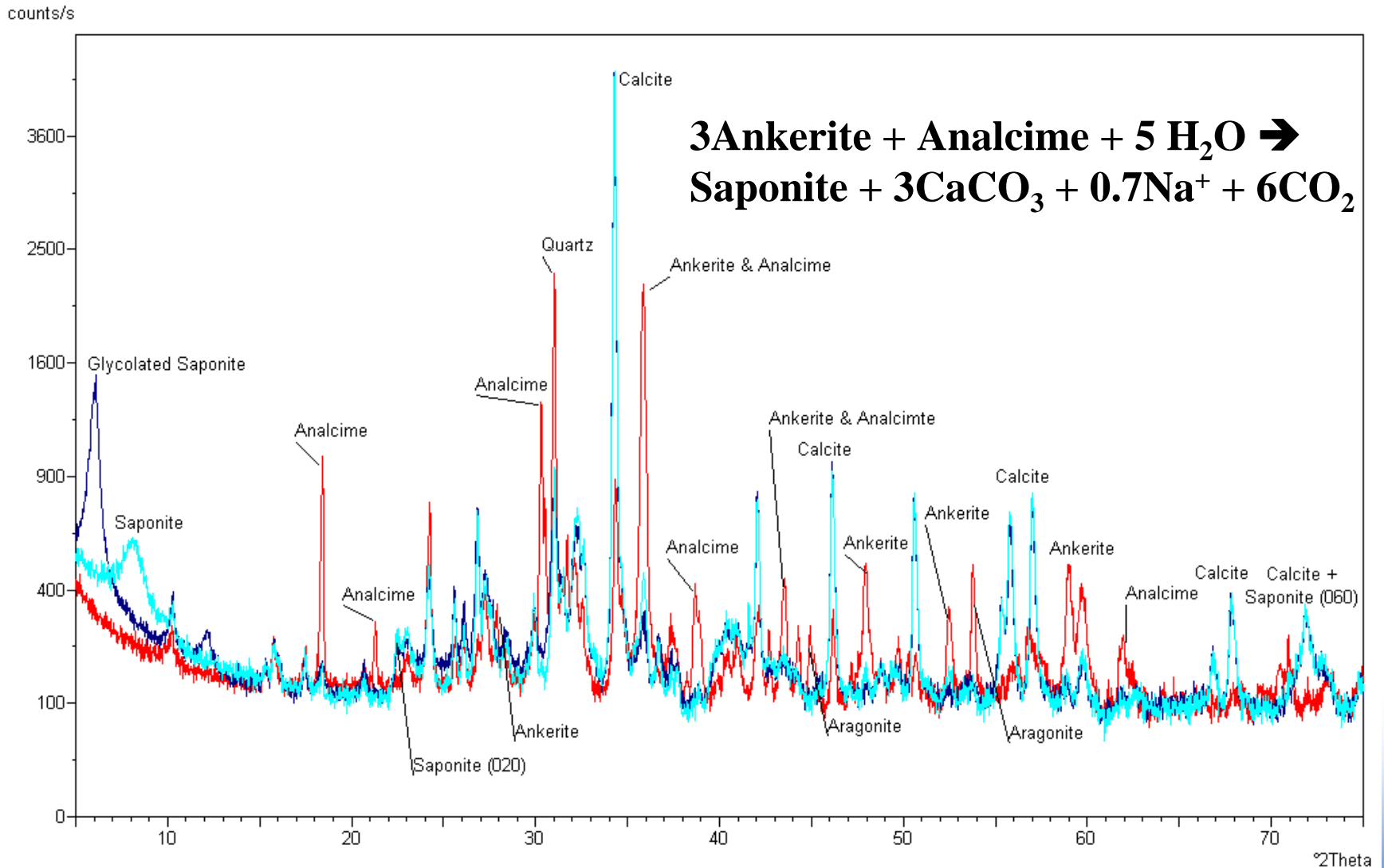


Fe, Mn, Al

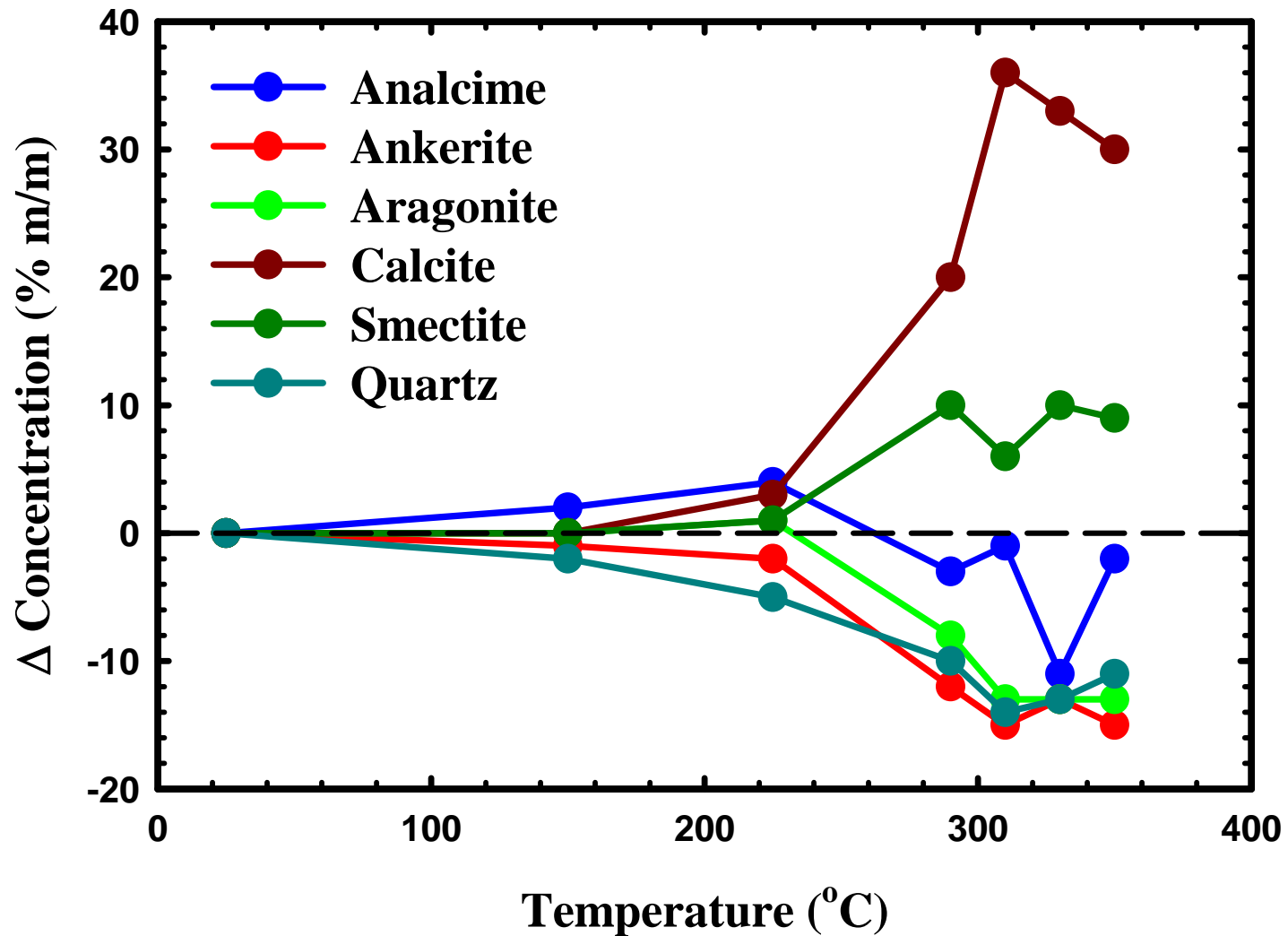




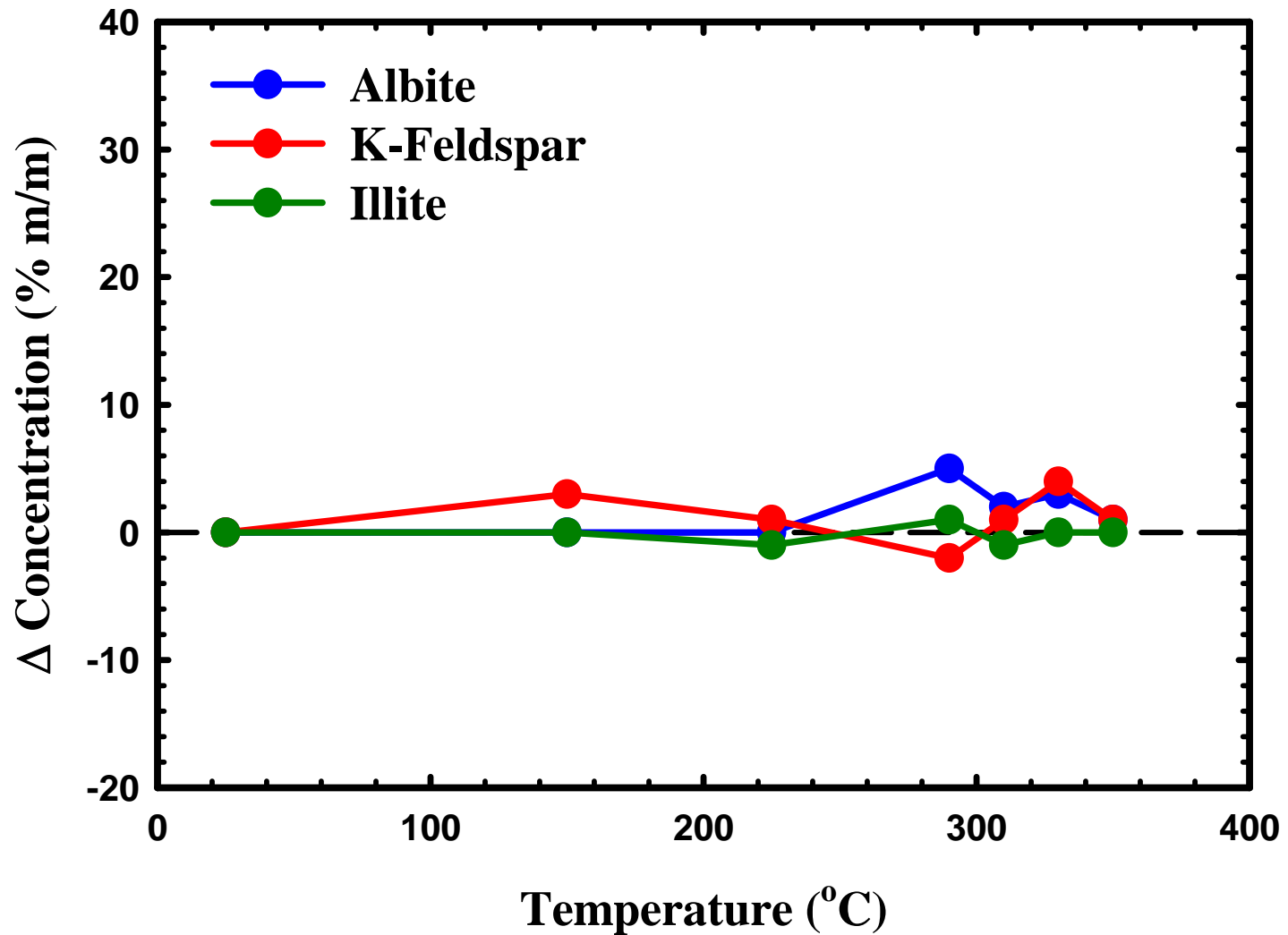
Powder X-ray Diffraction: Raw versus Spent Oil Shale



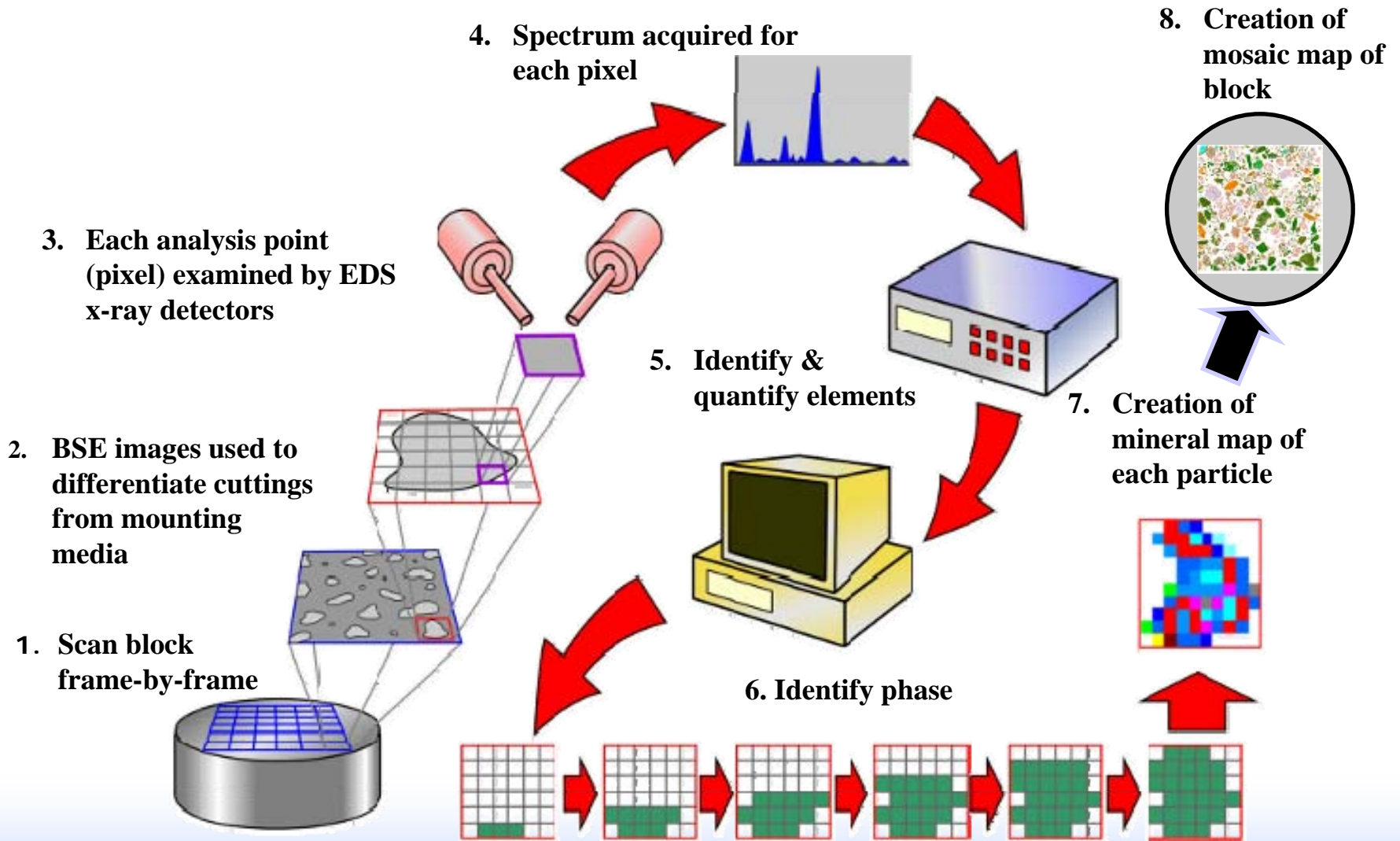
Change in Mineralogical Composition



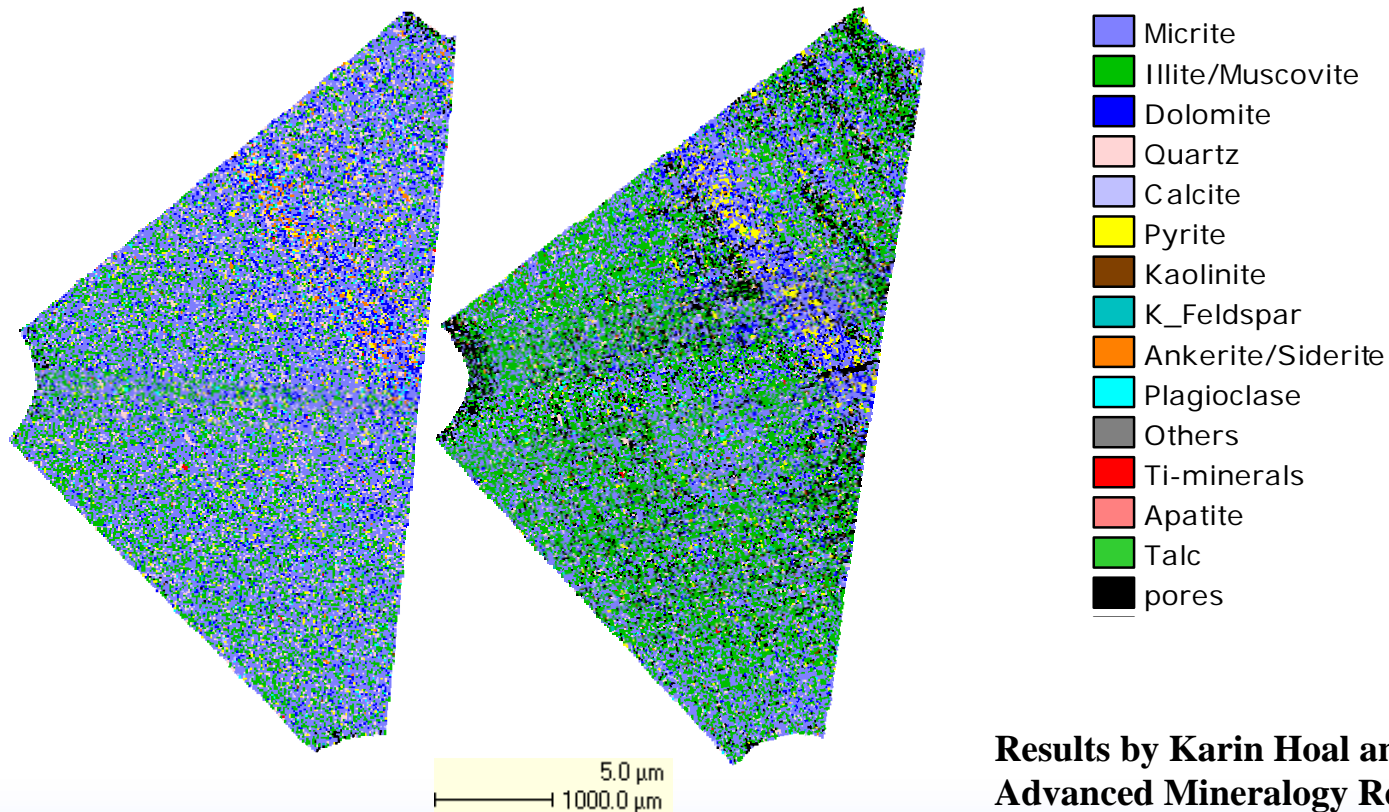
Change in Mineralogical Composition



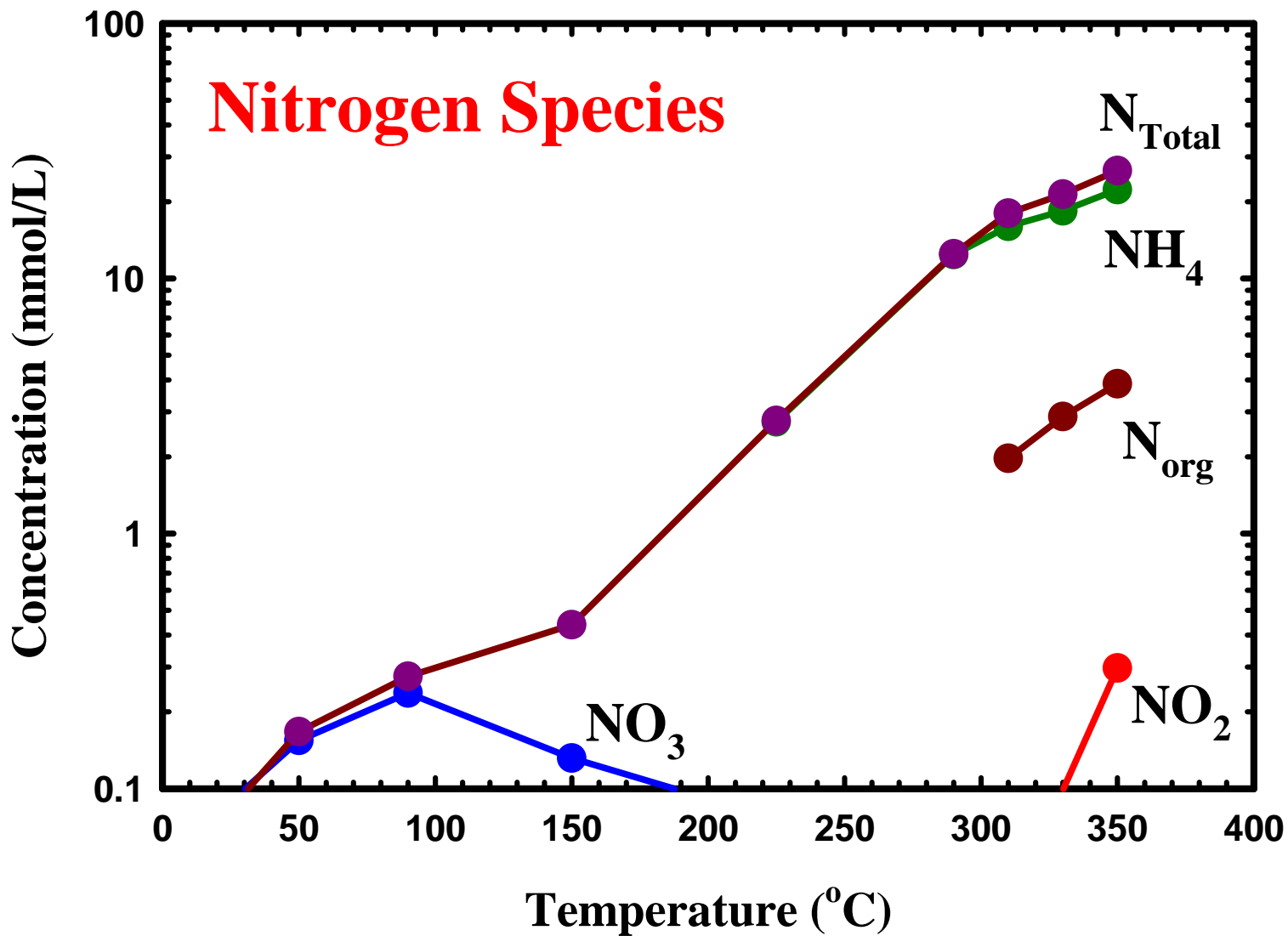
How does QEMSCAN[®] work?



Changes in Mineralogical Composition Using QEMSCAN®

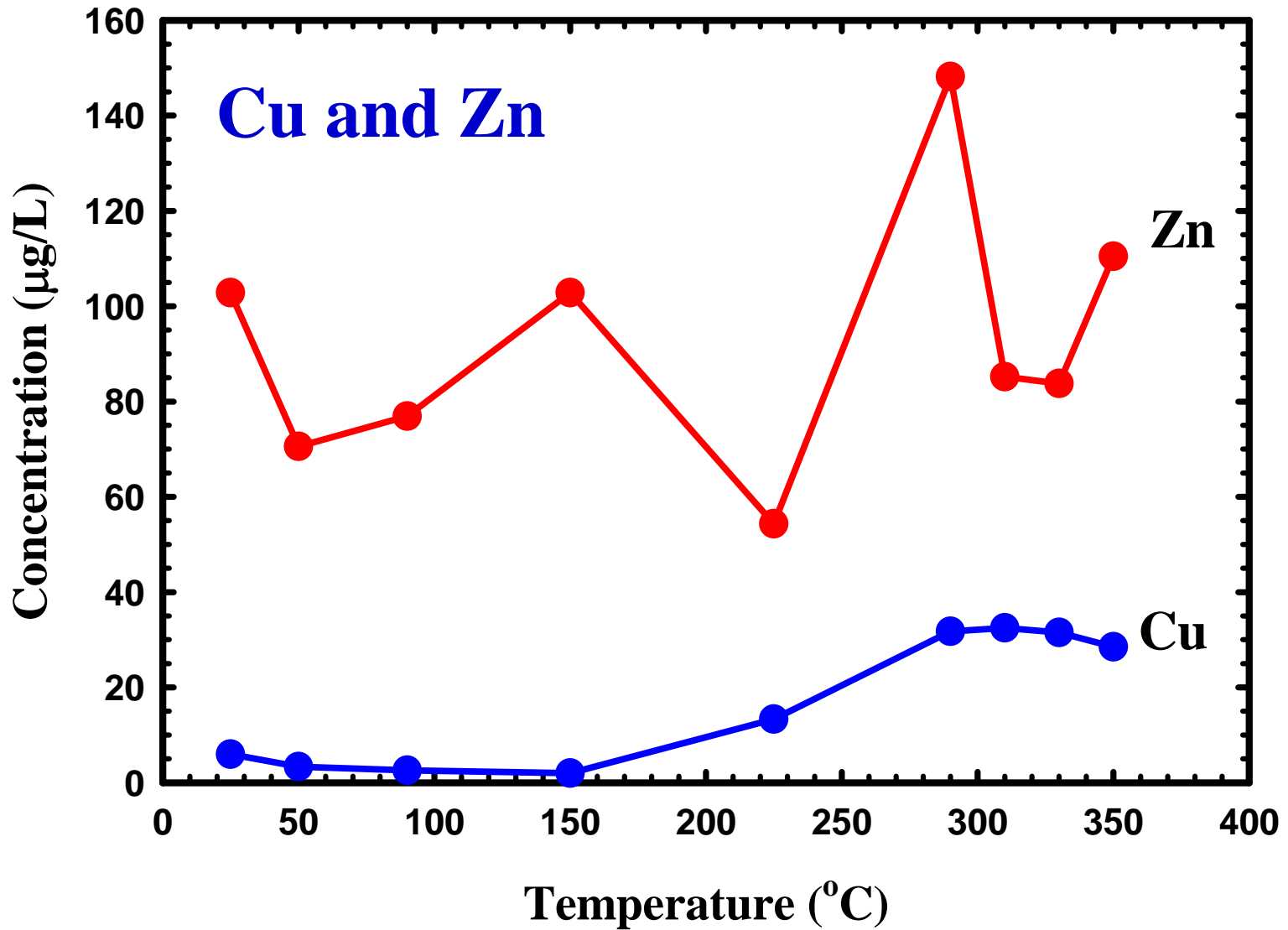


**Results by Karin Hoal and Jane Stammer
Advanced Mineralogy Research Center
Colorado School of Mines**



Metals

- **Co < 50 $\mu\text{g/L}$**
- **Ni < 50 $\mu\text{g/L}$**
- **Cd < 50 $\mu\text{g/L}$**
- **Pb < 5 $\mu\text{g/L}$**
- **Mo: 0-270 $\mu\text{g/L}$ (decreased w/ increasing T)**
- **V < 5 $\mu\text{g/L}$ except at 90°C (9.2 $\mu\text{g/L}$)**

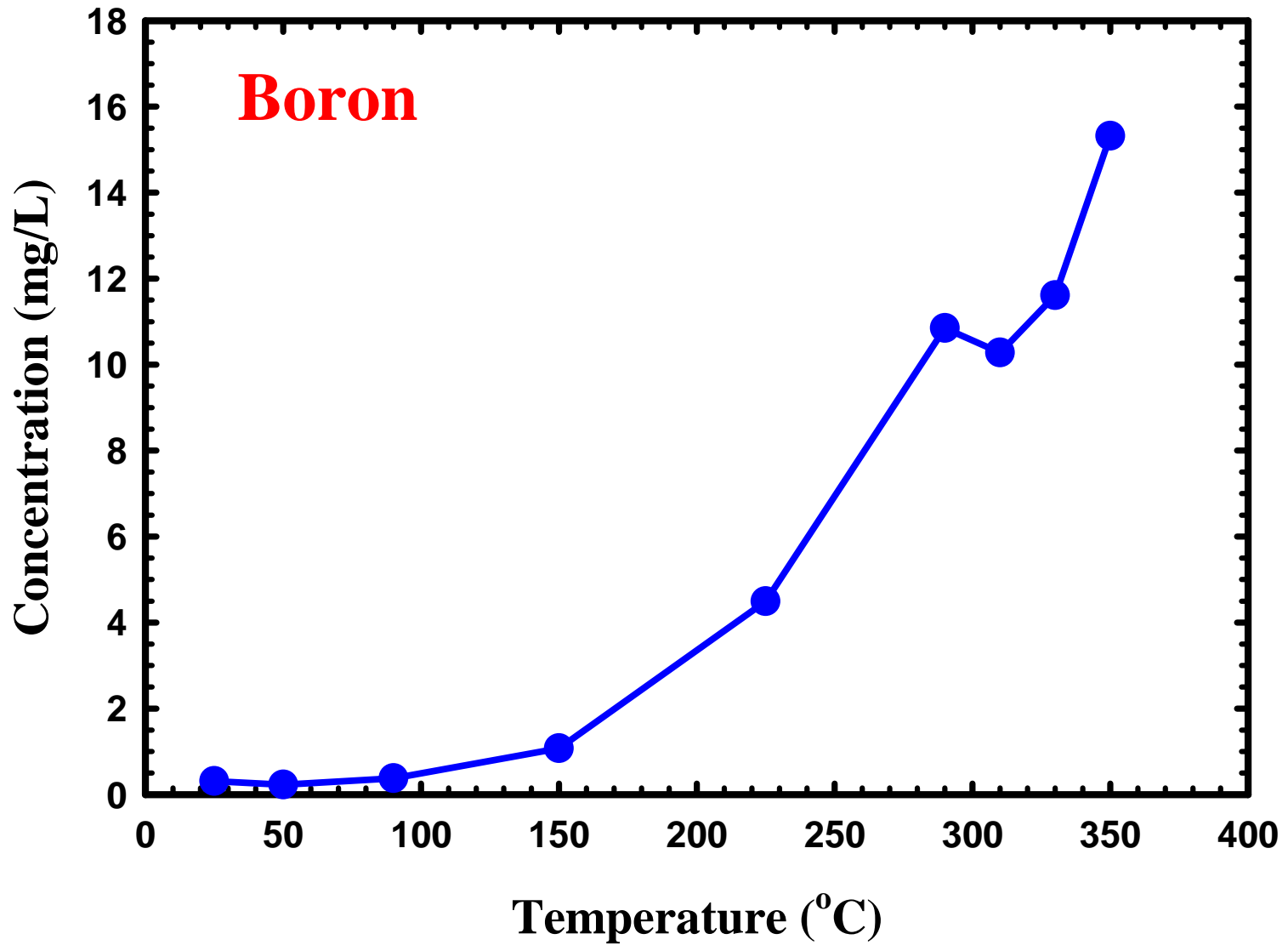


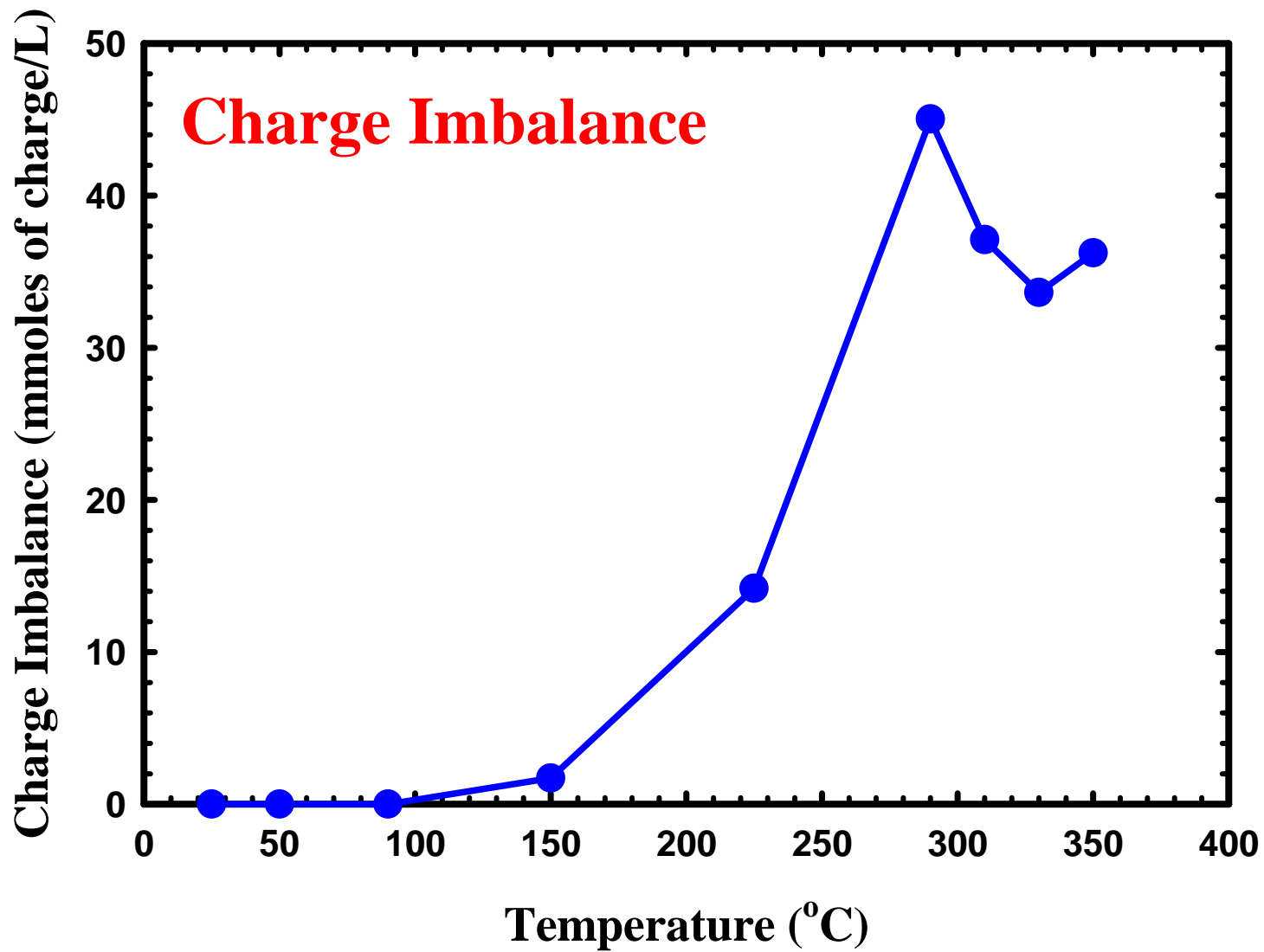
As, Se, Hg

As: no trend but values as high as 6.4 mg/L

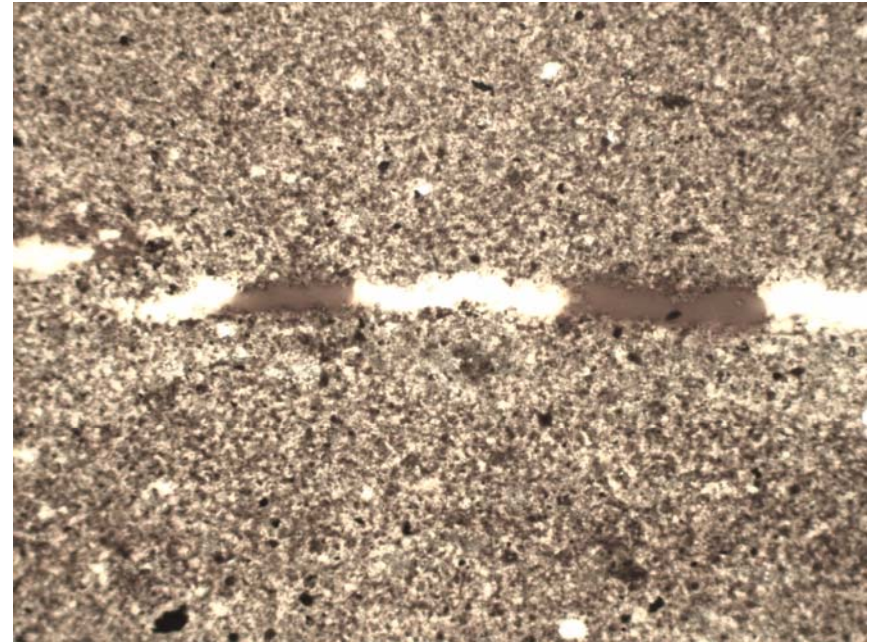
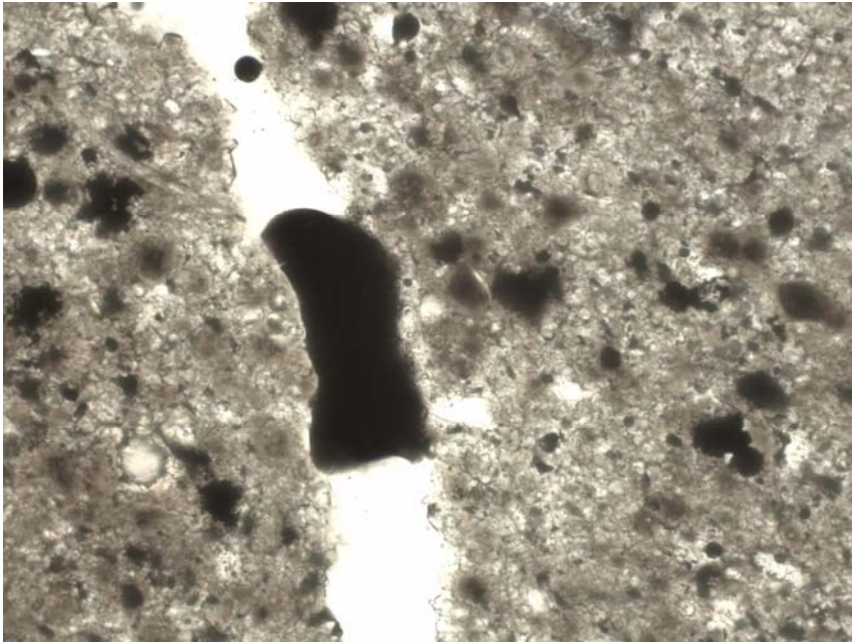
Se: detect 19-23 $\mu\text{g/L}$ in preliminary tests
(310 - 350°C)

Hg: values up to 15 $\mu\text{g/L}$ in preliminary tests
(310 - 350°C)



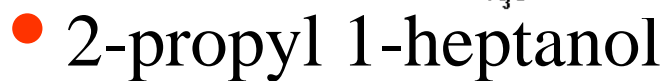


Residual Carbon



Organic Solutes in Retort Water

Organics:



Summary

- **Clear trends in water chemistry with retort temperature**
- **Retort water predominantly a Na-HCO_3 type water**
- **Indication of silicate reactions including**
 - dissolution and re-precipitation of quartz
 - dissolution of analcime
 - formation of smectite (saponite)
- **Carbonates re-precipitated as calcite**



Summary

- **Indication of dissolved organic nitrogen**
- **Inorganic constituents of concern: As, Hg, B, F**
- **Charge imbalance suggests other anions, possibly organic acid anions**
- **Organic solutes include**
 - ketones
 - cycloketones
 - phenols
 - alcohol
 - thiol

