

Overview on Combustion and Retorting of Estonian oil shale, environmental concerns and solutions

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Content

Introduction: world deposits, use, solid wastes

Environmental impact of energy generation

Atmospheric pollution

- chamber experiments
- health effects of fly ash
- mobility of pollutants
- significance of combustion technology

Oil production

- environmental impact
- spent shale wastes
- mobility of pollutants

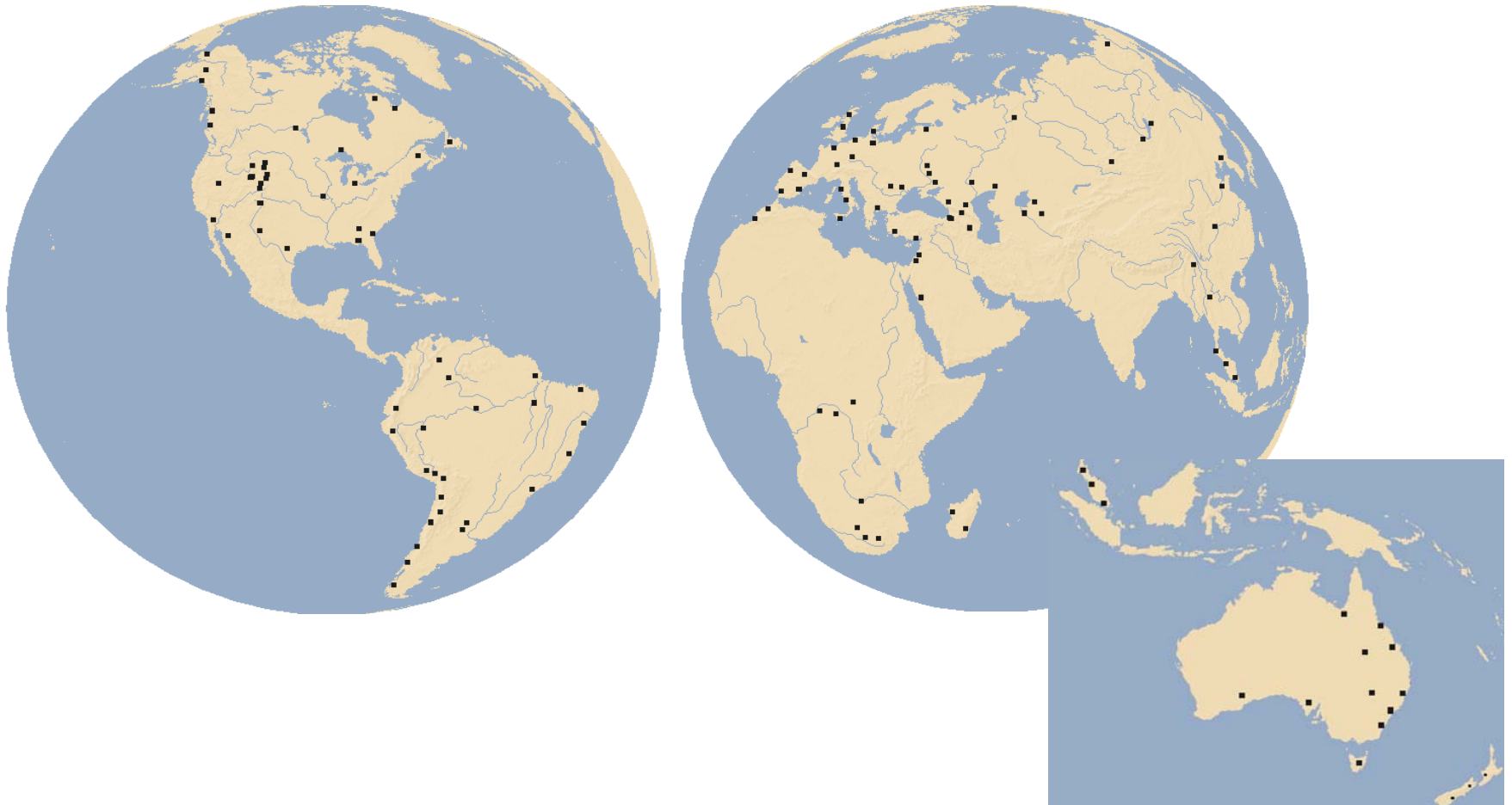
Reuse of wastes

Conclusions

Co-authors

Acknowledgement

Oil shale deposits worldwide



Oil shale reserves

$411 \times 10^9 \text{ t}$

or

2900×10^9 barrels of oil equivalents

A significant strategic energy source

Exploitation and use

Brazil, Germany, China, Australia, Russia, Israel ...

... Estonia

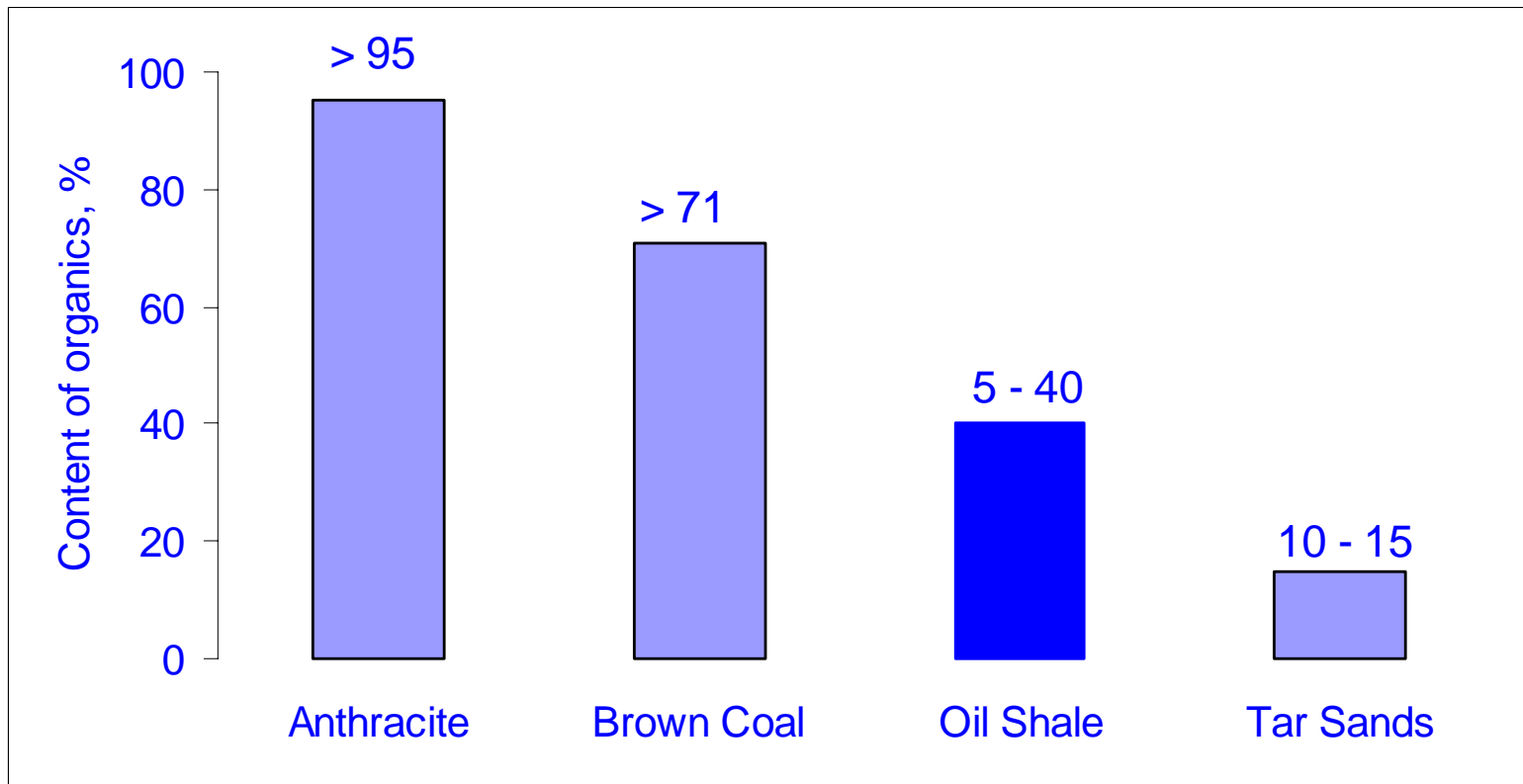
world's largest deposits of commercial significance (since 1916)

for producing oil (retorting 500-550 °C)

and combustion for power generation

Why the oil shale is not used?

Organic content of fossil fuels, per cents



Environmental impact

- discharge of air pollutants
- huge amount of solid wastes, e.g., ash and spent shale
- generation of hazards of deposits from past to present

Ash dumps (Estonia)

230 Mt wastes

Alkaline water up to 5 Mm³

Surface area > 20 km², height up to 30-40 m



Spent shale deposits in Estonia

70-80 Mt of wastes

up to 120 m height and ca 200 ha of land



Five sisters

Spent shale deposits in Scotland

(kindly provided by Dr. Kenneth G. Boyd)



Energy generation in Estonia

by

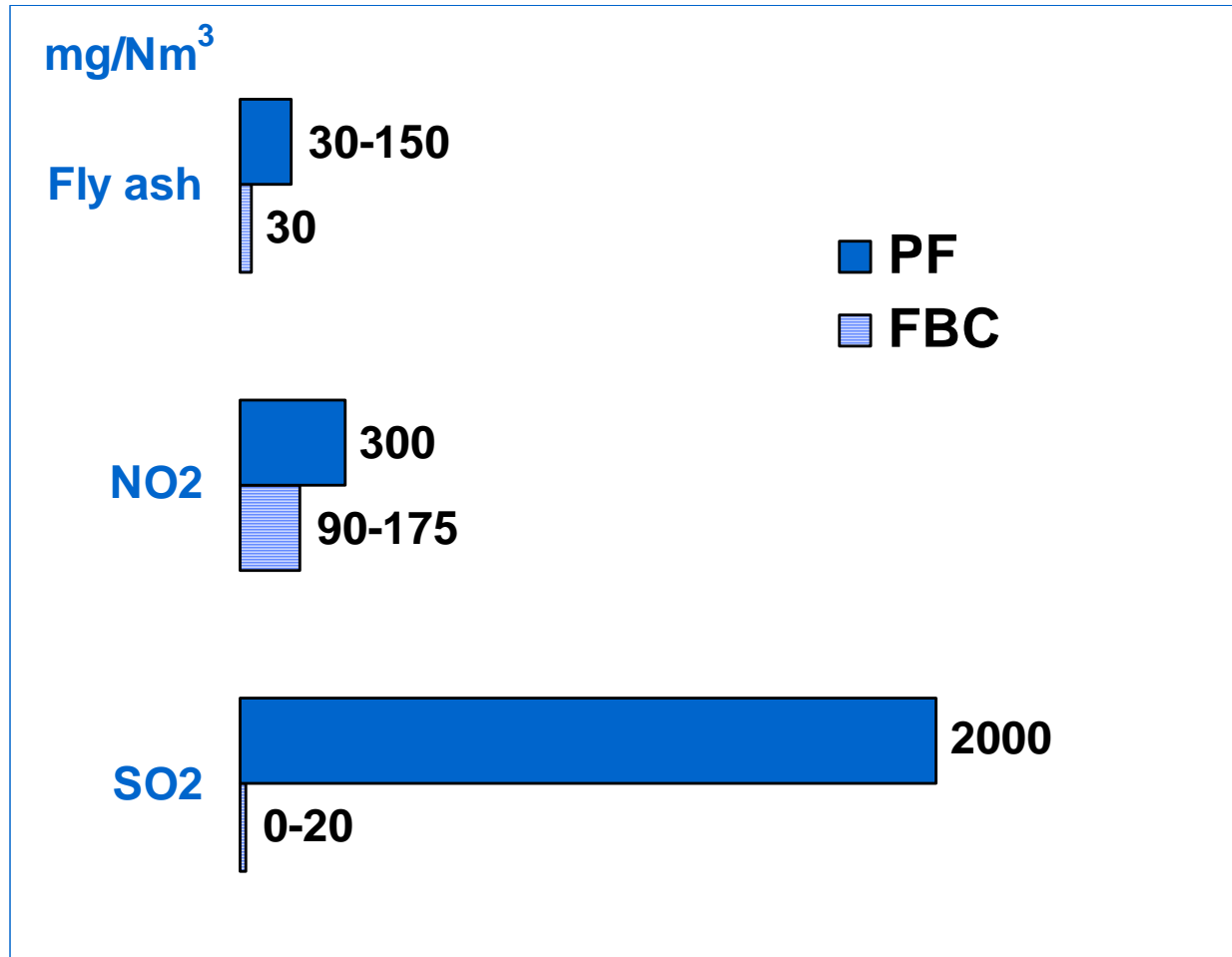
- pulverized firing (PF) technology (from 1963)
- circulating fluidized bed (FBC) combustion (from 2004)

Total in Narva Elektriijaamad LTD (www.powerplant.ee)

2380 MWe or 484 MWth

Atmospheric discharge of pollutants

FBC *vers* PF process



Atmospheric pollution (research activity)

PF combustion

- dry deposition & wet precipitation
(monitoring data)
- aging of aerosol during long range transport
(modelling)
- assessment of human exposure / health effects
of particles

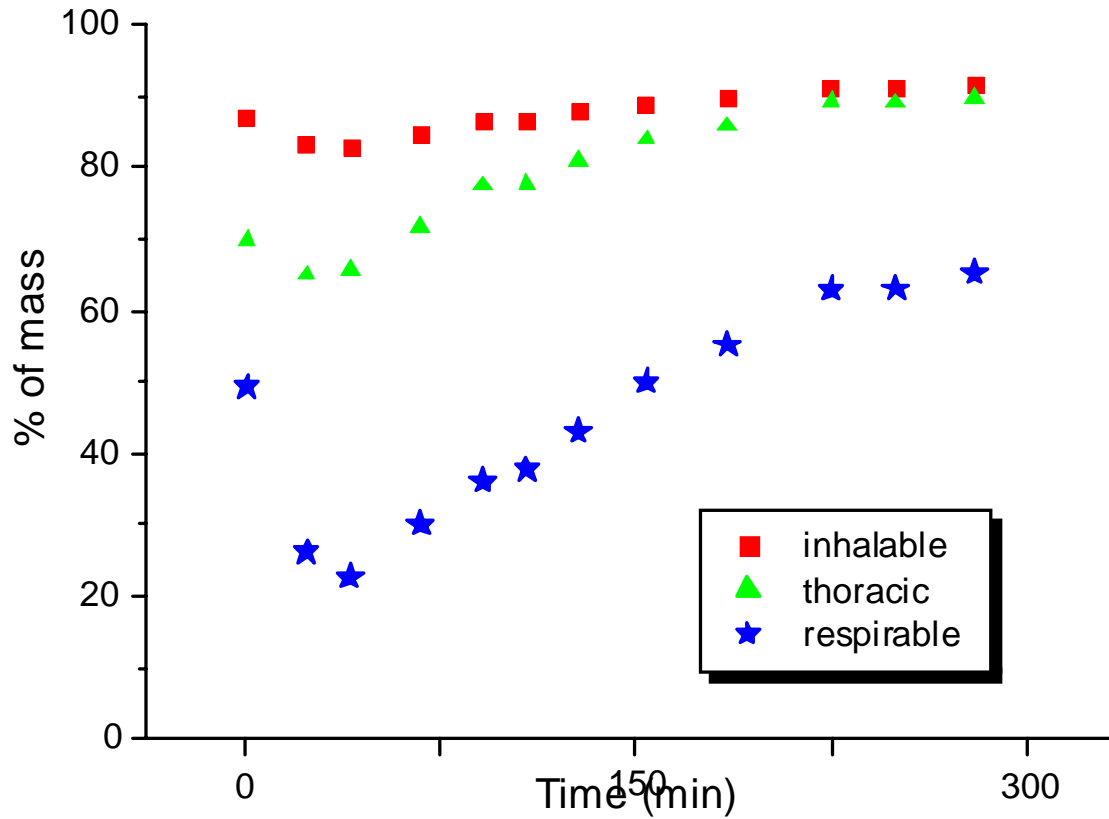
Chamber experiments

Fly ash (PF) was injected into the 190 m³ outdoor chamber (UNC)

Particle size and number, humidity, temperature, light, NO, NO_x, O₃, and concentration of priority pollutants were monitored

The fly ash injected into the chamber represents the fly ash emitted into atmosphere
(Over the size distribution measurements)

Health effects of fly ash aerosols



Conclusions (chamber study)

During the aging/long range transport of fly ash aerosols:

- The initial aerosol mass concentration decreased quickly due to the deposition of larger particles
- The fine fraction of fly ash particles, which contributes most of the health effects, is relatively stable

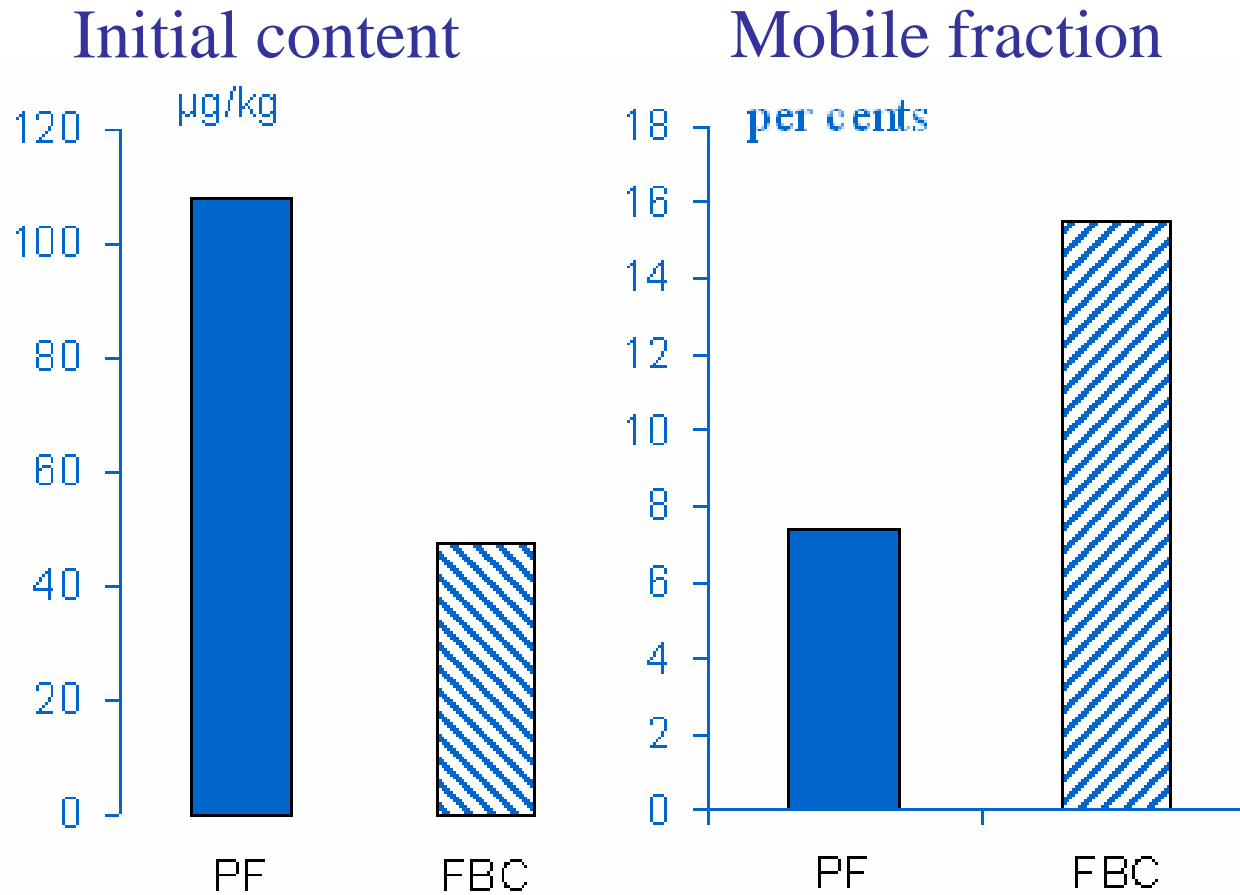
PAHs in combustion ash (PF *vers* FBC)

The average content ($\mu\text{g}/\text{kg}$) of 16 priority PAHs (US EPA List)

PF process	FBC technology
107.8 \pm 29.6	47.0 \pm 11.0

What about mobility?

Mobility of PAHs (PF *vers* FBC)



Oil production

- **Retorting of oil shale (500-550°C)** produced oil with discharge of gaseous products (VOC, Phenols) and toxic effluents
- The ambient air, surface and ground water could be **directly** affected

Toxic compounds in spent shale

The content of total organic compounds:
7-24 mass percents,

including of PAHs, reaching to

13 mg/kg

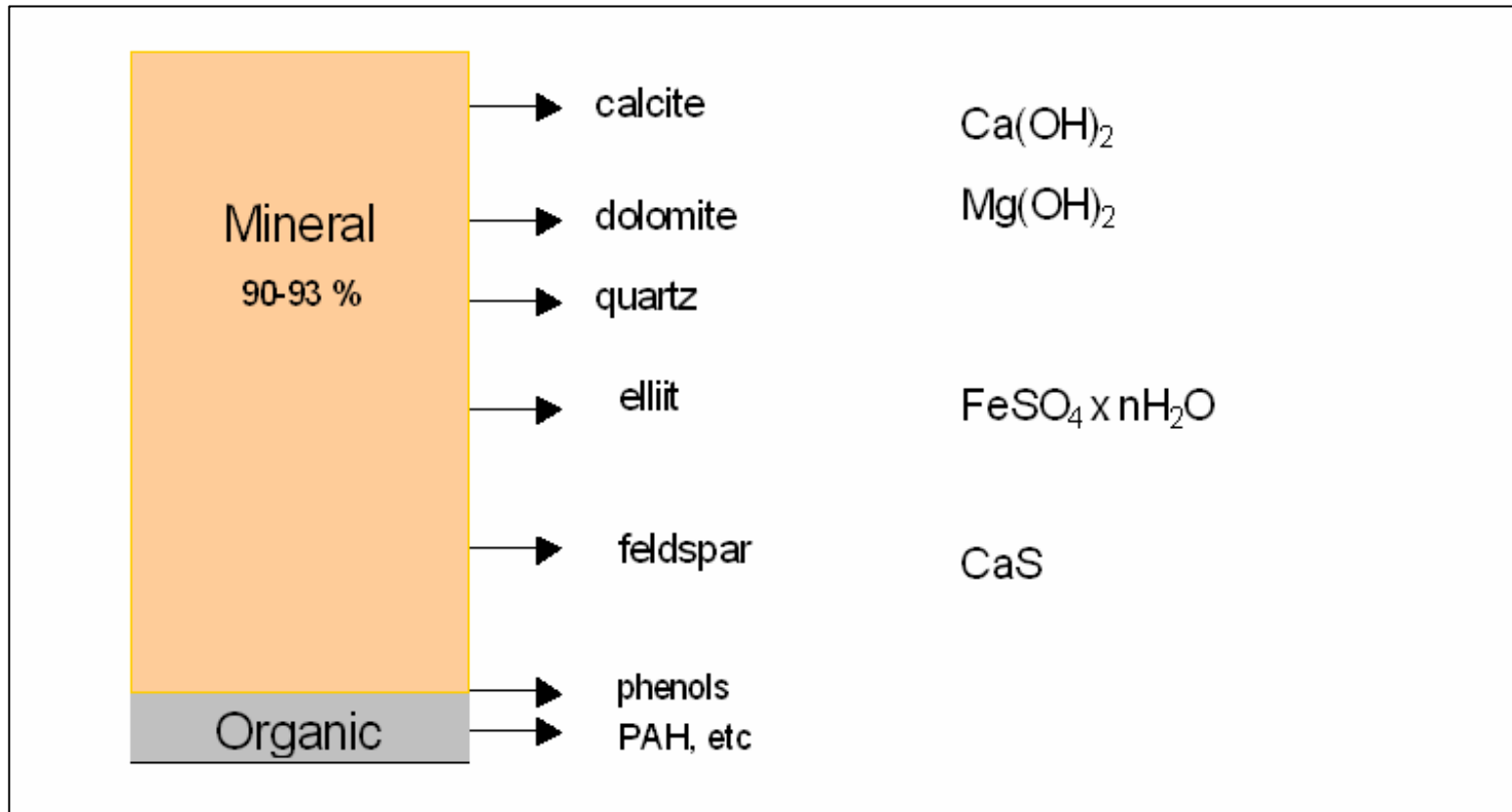
(Environmental hazard assessment of spent shale. Report. Estonian Environmental Research Center, 2003)

U. Kirso et al., 26th Oil Shale Symposium, Oct 16-18, 2006. Golden, Colorado

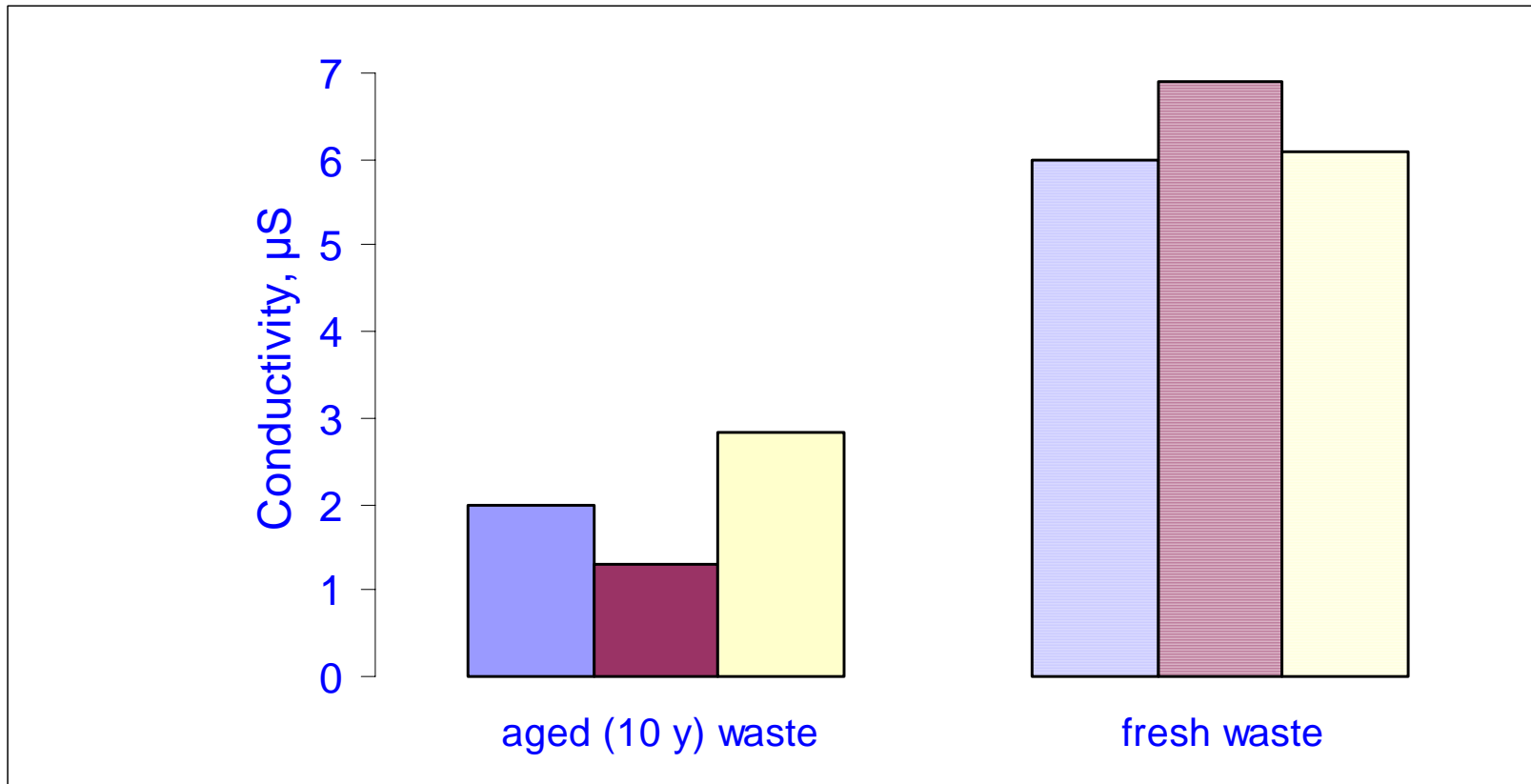
Mineral components in spent shale

Solid

Mobile, 0.3-1.1 permille

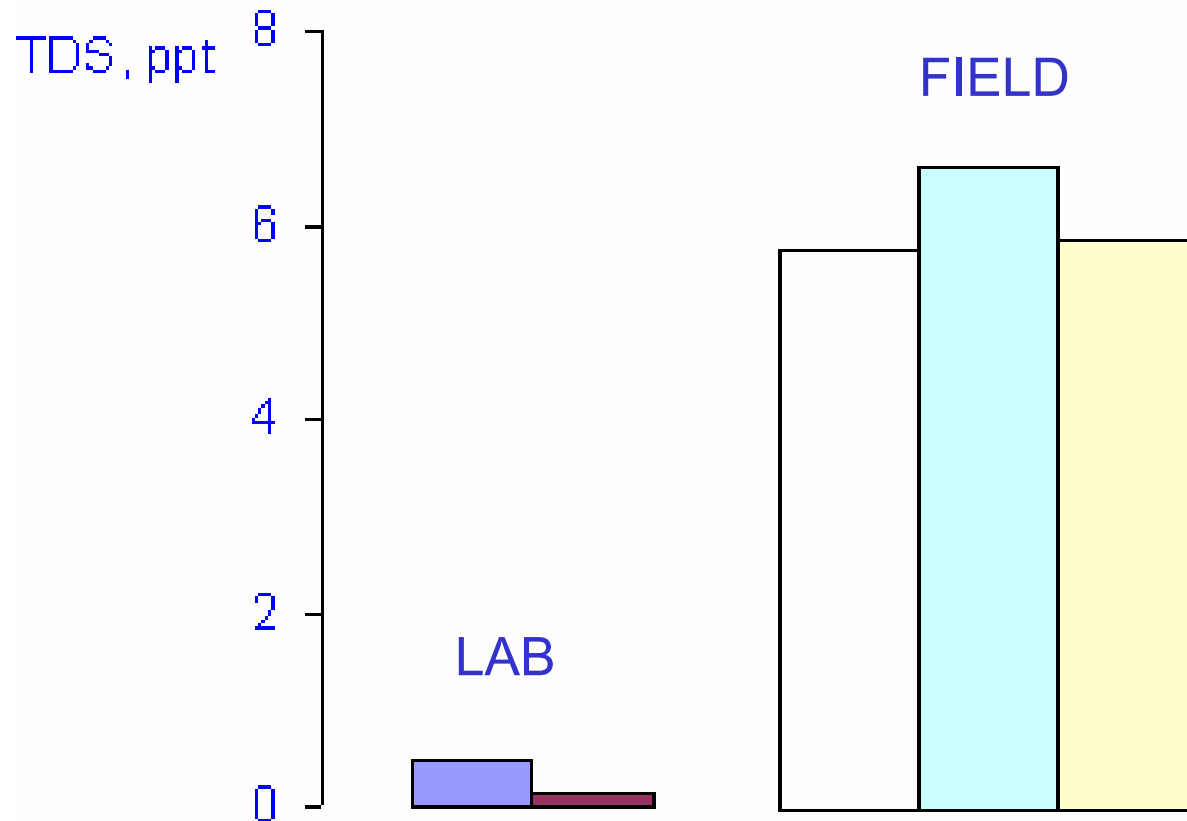


Field leachate of spent shale



Laboratory *vers* field leaching I

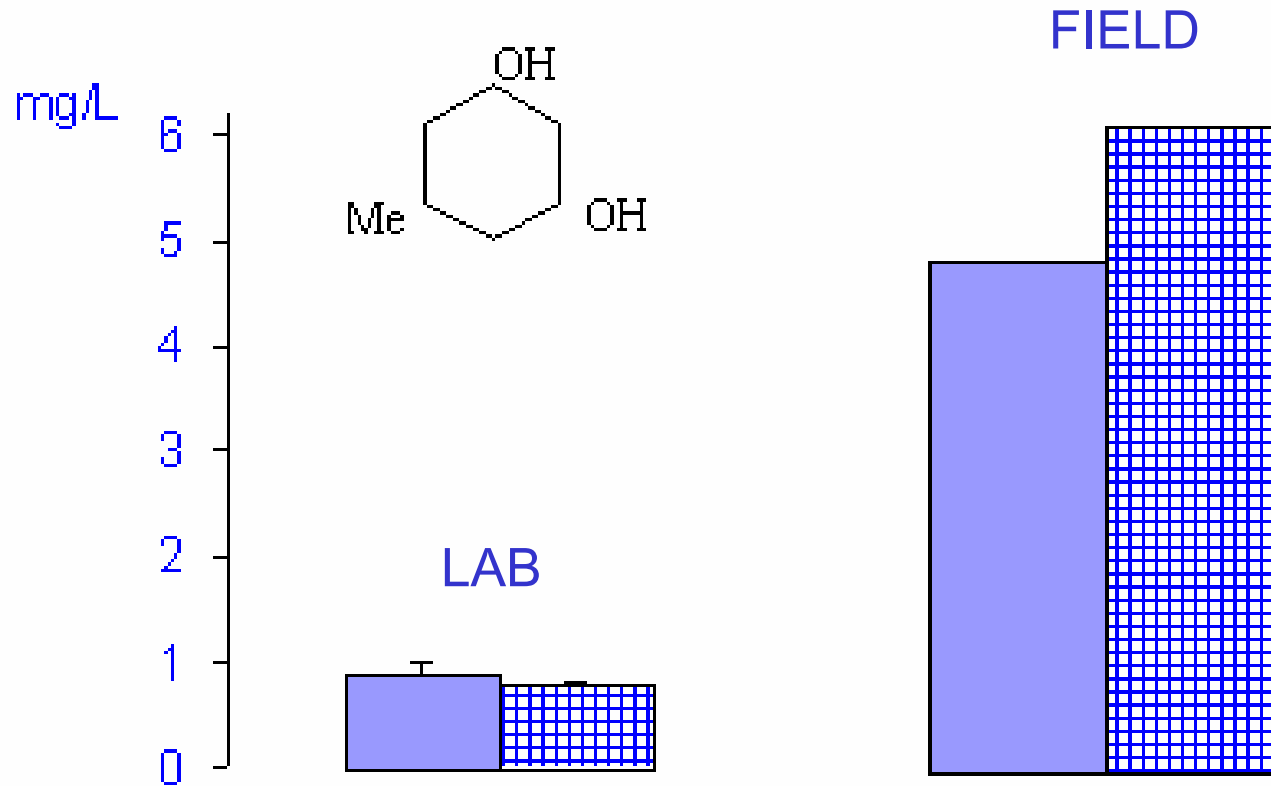
Salts



Laboratory *vers* field leaching II

Phenols

5 mR



PAHs in field leachate of spent shale

	(range, $\mu\text{g/L}$)
Naphthalene	0.2 – 2.3
Anthracene	0.3
Pyrene	2.5 - 3.1
Acenaphthene	2.4 - 3.9
Fluorene	1.4 - 3-9
Phenanthrene	0.1 - 0.9
Fluoranthene	0.1 - 3.3

Current activity and further perspectives I

The distribution of over 50 elements was quantified by inductively coupled plasma mass spectrometry (ICP-MS):

- Combustion ash and spent shale samples
- Laboratory and field leachates
- Post-leached solid samples
- Particulate matter of urban aerosols

The results will be published soon

Current activity and further perspectives II

The recently introduced ultrahigh resolution FTICR (Fourier transform ion cyclotron) mass spectrometry was used for in-depth analysis of complex anthropogenic matrices, e.g., combustion ash and spent shale samples, leachates.

The results will be published soon

Solution is not dilution

...but reuse of solid wastes as byproducts.

An example:

*Hydrothermal Alkaline Treatment of Oil Shale Ash
For Synthesis of Tobermorites*

by

Janek REINIK, Ivo HEINMAA, Jyri-Pekka MIKKOLA, Uuve KIRSO

Fuel, (2006), doi: 00.0016/j.fuel.2006.09.010

U. Kirso et al., 26th Oil Shale Symposium, Oct 16-18, 2006. Golden, Colorado

Conclusions

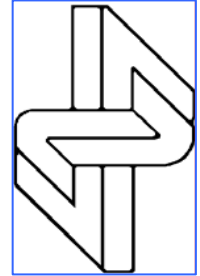
- existing technology of oil shale combustion and retorting creates serious environmental problems
- sustainable use of oil shale implies modern technology and recycling of solid waste

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Thank you for your attention!

